

Amendments to the claims:

1. (currently amended) A drive device of a printing press, comprising:
at least two virtual leading axles (a; b);
at least two units (01; 02; 03; 04; 06; 07 having separate drives (08) and mechanically driven independently of one another by separate drive motors (M),
wherein said independently driven units (01; 02; 03; 04; 05; 07) are configured to cooperate directly or indirectly with a web traveling through the printing press and
wherein said independent driven units are aligned in respective positions relative to the web and to one another, wherein said separate drives (08) are connected to one another, and wherein each of said at least two virtual leading axles (a; b) is configured to preset a desired angular position (Φ_1') of the drives (08) of the at least two units (01; 02; 03; 04; 06; 07);

at least one circuit (15; 20), wherein the at least two virtual leading axles (a; b) are connected to the at least one circuit (15; 20) configured to convert chronologically changing datum for the angular position of a leading axle position (Φ) into a pulse train ($I(t)$; $I_0(t)$) in the form of output signals ($I(t)$; $I_0(t)$); and

a drive control unit (13, 17) configured to preset the leading axle position (Φ) and transmit said leading axle position (Φ) as a preset reference value to the separate drives (08) of the at least two units (01; 02; 03; 04; 06; 07);

wherein the at least one circuit is configured to generate said output signals that are parameterized with regard to a number of pulses per rotation ($n/2\pi$) and an assignment to one of the at least two virtual leading axles (a; b),

wherein said pulse train includes a set of correlated pulse trains, wherein said set of correlated pulse trains are configured to indicate a direction of a movement, increase reliability, and define a zero point.

wherein the at least one circuit (15; 20) is connected as a client to a network (09) that conveys the leading axle position (Φ) and receives the angular position of said at least two virtual leading axles at an input of said network, and

wherein the at least one circuit is configured to parameterize the output signal ($I(t)$) with regard to the number of output pulses per rotation ($n/2\pi$) of the at least two virtual leading axles axle (a; b).

2. (previously presented) The drive device as recited in claim 1, wherein the pulse train ($I(t)$; $I_0(t)$) is supplied to a drive of a subassembly (19), which is independently driven by the drive (08) of the unit (01; 02; 03; 04; 06; 07) that is coupled to the at least two virtual leading axles (a; b).

3. (original) The drive device as recited in claim 1, wherein the circuit includes a number of subcircuits that are able to generate a number of pulse trains ($I(t)$) in the form of output signals ($I(t)$) at a number of outputs.

4. (previously presented) The drive device as recited in claim 3,

wherein the signal generated by the circuit (15; 20) or subcircuit is adjustable by additional parameters ($n/2\pi$, τ , I , $I_n(t)$, "0") that relate to a shape of the output signal ($I(t)$).

5. (previously presented) The drive device as recited in claim 3, wherein the circuit (15; 20) or subcircuit is embodied in the form of an emulator circuit.

6. (previously presented) The drive device as recited in claim 3, wherein the input of the circuit (15; 20) or subcircuit receives the current leading axle position (Φ) from a drive control unit (13) or a computing and data processing unit (11) of the printing press.

7. (canceled)

8. (original) The drive device as recited in claim 1, wherein a drive control unit (13) that presets the leading axle position (Φ) is provided, which has at least one circuit (15; 20).

9. (previously presented) The drive device as recited in claim 1, wherein the at least one circuit comprises a first and at least one second circuit (20; 15) are provided for converting the chronologically changing datum for the angular

position of a leading axle position (Φ) into a pulse train ($I(t)$; $I_0(t)$) in the form of output signals ($I(t)$; $I_0(t)$).

10. (previously presented) The drive device as recited in claim 9, wherein a drive control unit (13; 17) that presets the leading axle position(Φ) has a first circuit (20), which converts the chronologically changing datum of the leading axle position (Φ) into a first pulse train ($I_0(t)$) with a fixed, definite number of pulses per rotation ($n/2\pi$) of the at least two virtual leading axles (a; b).

11. (original) The drive device as recited in claim 10, wherein an output of the first circuit (20) communicates with the input of a second circuit (15), which is able to convert the first pulse train ($I_0(t)$) into a new pulse-shaped output signal ($I(t)$) in conjunction with parameters ($n/2\pi$, τ , I , $I_n(t)$, "0") that influence the shape.

12. (previously presented) The drive device as recited in claim 11, wherein the second circuit (15) has a number of subcircuits, which are able to generate a number of different pulse trains ($I(t)$) in the form of output signals ($I(t)$) at a number of outputs.

13. (previously presented) The drive device as recited in claim 11, wherein the parameters ($n/2\pi$, τ , I , $I_n(t)$, "0") of the circuit (15) or its subcircuits are adjustable.

14. (canceled)

15. (previously presented) The drive device as recited in claim 1, wherein it is possible to parameterize the circuit (15; 20) with regard to the number of pulses per rotation ($n/2\pi$) of a subassembly (19) to be controlled by means of the circuit (15; 20).

16. (previously presented) The drive device as recited in claim 4, wherein it is possible to parameterize the output signal ($I(t)$) with regard to a height of its amplitude (I).

17. (previously presented) The drive device as recited in claim 1, wherein the converted pulse train ($I(t)$) is present at the output of the circuit (15; 20) in the form of a digital output signal ($I(t)$).

18. (previously presented) The drive device as recited in claim 1, wherein the converted pulse train ($I(t)$) is present at the output of the circuit (15; 20) in the form of an analog output signal ($I(t)$).

19. (previously presented) The drive device as recited in claim 1, wherein the output signal ($I(t)$) at an output has the set of correlated pulse trains ($I_A(t)$; $I_B(t)$; $I_C(t)$).

20. (previously presented) The drive device as recited in claim 4, wherein the circuit (15; 20) is detachably connected to a computing unit (11) in order to adjust the parameters ($n/2\pi$, τ , I , $I_n(t)$, "0").

21. (canceled)

22. (previously presented) The drive device as recited in claim 10, wherein the drive control unit (13; 17) that presets the leading axle position (Φ) is embodied in the form of an independent master for the drives (08) that are coupled to the at least two virtual leading axles (a; b).

23. (previously presented) The drive device as recited in claim 10, wherein the drive control unit (17) that presets the leading axle position (Φ) is embodied as a drive control unit (17) of a folding unit (06).

24. (currently amended) A method for controlling a subassembly of a printing press, said method comprising the steps of:

providing said subassembly of said printing press and said printing press,
wherein said printing press has having at least two virtual leading axles (a; b), wherein each of said at least two virtual leading axles (a; b) is configured to preset a desired angular position (Φ_1') of a drive (08) of at least one unit (01; 02; 03; 04; 06; 07) mechanically driven independently of one another by separate

drive motors ~~a separate drive motor (M), wherein said independently driven units~~
(01; 02; 03; 04; 05; 07) are configured to cooperate directly or indirectly with a
web traveling through the printing press and wherein said independent driven
units are aligned in respective positions relative to the web and to one another,
and wherein said independent drive units are

wherein connecting at least one circuit (15; 20) ~~connected to the at least~~
two virtual leading axles (a; b) and thereby converting ~~converts~~ the
chronologically changing datum for the angular position of a leading axle position
(Φ) into a pulse train ($I(t)$; $I_0(t)$) and supplying ~~supplies~~ it in the form of output
signals ($I(t)$; $I_0(t)$) to the subassembly (19) and an incremental resolution between
the rotating leading axle (a; b); and

performing an angular position transducer of a subassembly (19) to be
controlled via the circuit (15; 20) or its drive motor ~~is performed~~ by parameterizing
the output signals generated by the circuit with regard to a number of pulses per
rotation ($n/2\pi$) and an assignment to one of the at least two virtual leading axles
(a; b), wherein said pulse train includes a set of correlated pulse trains $[[,]]$; and

configuring ~~wherein~~ said set of correlated pulse trains ~~are configured to~~
indicate a direction of a movement, increase reliability, and define a zero point.

25. (currently amended) A drive device of a printing press, comprising:
at least two virtual leading axles (a; b), wherein each of said at least
two virtual leading axles (a; b) is configured to preset a desired angular position
((Φ_1')) of a drive (08) of at least one unit (01; 02; 03; 04; 06; 07) mechanically

driven independently of one another by a separate drive motor (M), wherein said independently driven units (01; 02; 03; 04; 05; 07) are configured to cooperate directly or indirectly with a web traveling through the printing press and wherein said independent driven units are aligned in respective positions relative to the web and to one another,

wherein the at least two virtual leading axles (a; b) are connected to at least one circuit (15; 20), which is configured to convert chronologically changing datum for the angular position of a leading axle position (Φ) into a pulse train ($I(t)$; $I_0(t)$) in the form of output signals ($I(t)$; $I_0(t)$), wherein the at least one circuit is configured to generate said out put signals that are parameterized with regard to a number of pulses per rotation ($n/2\pi$) and an assignment to one of the at least two virtual leading axles (a; b), wherein said pulse train includes a set of correlated pulse trains, wherein said set of correlated pulse trains are configured to indicate a direction of a movement, increase reliability, and define a zero point, and

wherein each of said pulse trains consists of a number of pulses per rotation and represents an angular position of an axle, while said correlated pulse train as a whole represent the direction of movement of the axle.

26. (previously presented) The drive device as defined in claim 1, wherein said correlated pulse trains include a pulse train $I_A(t)$ and its inversion, a chronologically offset pulse train $I_B(t)$ and its inversion, and a pulse train $I_C(t)$ identifying a zero point.